

Date: Wednesday, 12/20/2006 11:59:30 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: GASKET
Job Number	: 30001		
Estimate Number	: 12605		
P.O. Number	: N/A	Part Number	: D35587
This Issue	: 12/20/2006 S.O. No. : N/A	Drawing Number	: D3558 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>JK</u> 06/12/08	Due Date	: 1/5/2007
Checked & Approved By		Qty:	8
Comment	: Est Rev:A New Issue 06-12-15 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MNEO60S063	NEOPRENE SHEET 0.063	
		Comment: Qty.: 0.3492 sf(s)/Unit Total : 2.7938 sf(s) NEOPRENE SHEET 0.063 Batch: M103104	<u>ML 07/01/08</u> (8)
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3558 Dwg Rev: A Prog Rev: A	<u>ML 07/01/08</u> (8)
		2-Deburr if necessary	<u>ML 07/01/08</u> (8)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<u>ML 07/01/08</u> (8)
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<u>ML 07/01/08</u> (8)
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: SJ 448	<u>JB 07/01/08</u> (8) <u>PL 07/01/08</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/01/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/20/2006 11:59:31 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 30001

Part Number: D35587

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

12/20/06

Job Completion



W D 12/20/06

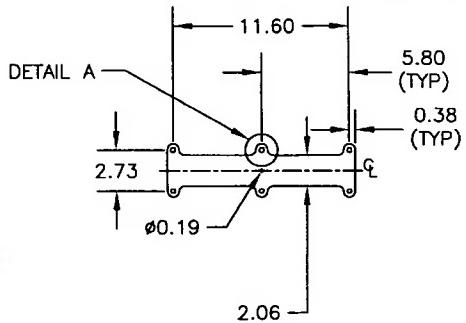
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

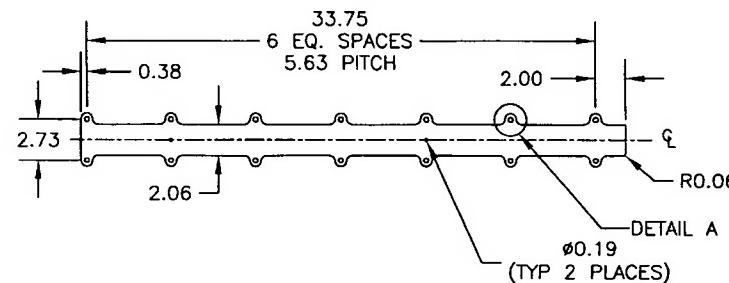
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

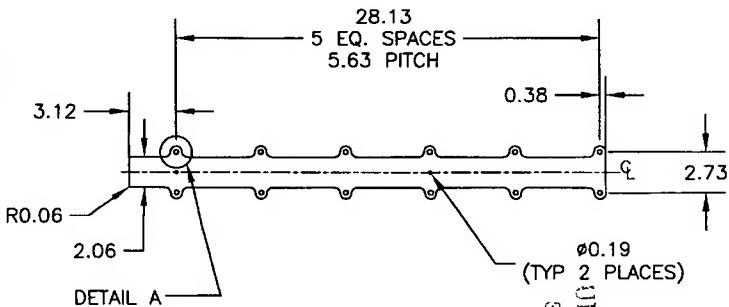
NOTE: Date & initial all entries



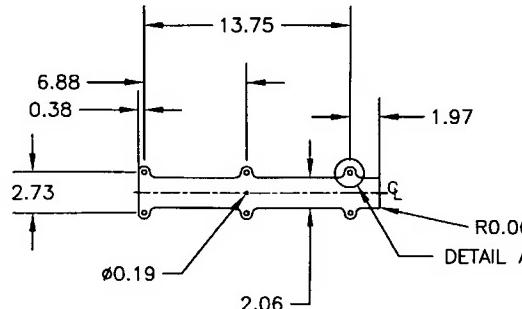
D3558-1 GASKET



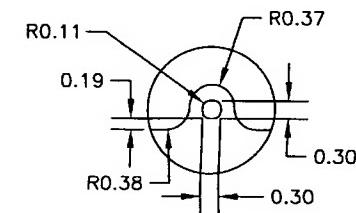
D3558-3 GASKET



D3558-5 GASKET



D3558-7 GASKET



DETAIL A
SCALE 1:2

D3558-1/-3/-5/-7 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

WORK ORDER NO. 30001
SUBJECT TO AMENDMENT WITHOUT NOTICE
ENGINEERING RETURN TO
SHOP COPY

COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL
AND IS SUPPLIED ON THE EXPRESS CONDITION
THAT IT IS NOT TO BE USED FOR ANY PURPOSE
OR COPIED OR COMMUNICATED TO ANY OTHER
PERSON WITHOUT WRITTEN PERMISSION FROM
DART AEROSPACE USA, INC.

RELEASED

06-12-12

A	06.09.15	NEW ISSUE
DESIGN	PH	DRAWN BY PH
CHECKED	<input checked="" type="checkbox"/>	APPROVED <input checked="" type="checkbox"/>
DRAWING NO.	D3558	REV. A
DATE	06.09.15	SHEET 1 OF 1
TITLE	GASKET	SCALE 1:8

DART AEROSPACE LTD

Work Order: # 30001

Description: GASKET

Part Number: D3558-1

Inspection Dwg: D3558 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by: W.H. Weller
Date: 07/01/08

Audited by:	
Date:	07/01/08

Prototype Approval:	
Date:	10/10/05

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

